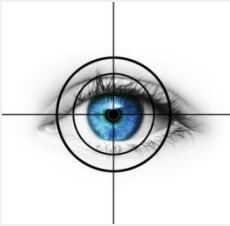


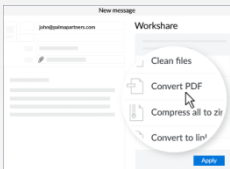
Bildnachweis RISIMA Consulting GmbH



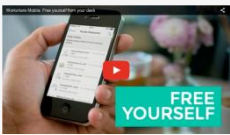
© peshkova @ Fotolia



© by-studio busse-yankushev @ Fotolia



© Workshare



© Workshare (YouTube-Video)



© RISIMA Consulting GmbH